



## **TECHNICAL SALES SUPPORT**

**BOERO YACHTCOATINGS** 

## PREFERRED SUPPLIER



HIGH QUALITY PRODUCT FOR ALL AREAS OF THE YACHT

DEDICATED TEAM TO SUPPORT THE BOERO LIFECYCLE

**PRODUCTS** 

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Attention: For the list of products that are available in your country, please contact our local Boero office or sales contacts for more information.

ANTI-FOULING														
	E619.		E630.		E633.		E622.		E952.		P619	).	P622	
	Altura 619	Three man and a second	Magellan 63		Giraglia d	31	Scirocco 62		Season 957		Altura		Scirocco	572
PRODUCT	ALTURA 619 EX	CTRA	MAGELLAN 630	EXTRA	GIRAGLIA 633	EXTRA	SCIROCCO 622	EXTRA	SEASON 952 E	XTRA	ALTURA 61	9 PLUS	SCIROCCO 62	22 PLUS
DESCRIPTION	Highly effective long anti-fouling with a w copper content for i season protection (i months) of wooden, and fibreglass hulls. White is the only col suitable for aluminiu	ery high multi- 24-36 steel	Top-of-the-line self anti-fouling, develo innovative SPC (Sel Copolymer) silylacr technology. The me sustainable on the Easy to apply on all surfaces, including All colours are suita application to alumi Providing protection 36 months.	ped using f Polishing ylate ost market.** boats and aluminium. ble for nium.	High-performance polishing anti-four of providing multiprotection (24-36 Specifically formucontrolled solubition professional uwhite is the only a suitable for alumination polishing performance.	ing capable -season months). lated for ity. se. colour	High-performance hard copper-based fouling providing ex protection for up to 12 months Formulated for pro- use. White is the or suitable for alumini	d anti- xcellent s. fessional nly colour	Quality hard anti-fo seasonal protection Provides protection types of water. Formulated for prot use. White is the or suitable for alumini	n. n in all fessional nly colour	Top-of-the-line I fouling providing protection over t Suitable for all ty vessels including ones. Can be appliable for professuse. White is the suitable for alum	excellent ime. rpes of g high-speed blied on and wooden iional and DIY only colour	Copper-based ha antifouling provid protection in mor fouling challenge 12 months. Suitab salt, fresh and bra For professional a White is the only suitable for alumi	ing extensive derate s for up to le for use in ackish water. and DIY use. colour
	001 White	5l - 15l	001 White	5l - 15l	001 White	5l - 15l	001 White	5l - 15l	001 White	5l - 15l	001 White	0.75l 2,5l	001 White	0.75l 2.5l
	201 Black	5l - 15l	201 Black	5l - 15l	201 Black	5l - 15l	201 Black	5l - 15l	201 Black	5l - 15l	201 Black	0.75l 2.5l	201 Black	0.75l 2.5l
COLOURS AND CAN SIZES	118 Dark Blue	5l - 15l	118 Dark Blue	5l - 15l	118 Dark Blue	5l - 15l	118 Dark Blue	5l - 15l	118 Dark Blue	5l - 15l	118 Dark Blue	0.75l 2.5l	118 Dark Blue	0.75l 2.5l
			176 Dutch Red	5l	<b>171</b> Red	5l - 15l			171 Red	5l - 15l	111 Light Blue 165 Iron Grey	On request for	171 Red	2.5l
			111 Light Blue	5l	111 Light Blue	5l - 15l***			111 Light Blue	5l	171 Red 071 Green	minimum order 300l.	111 Light Blue	2.5l
SOLIDS IN VOLUME	50 ± 2 % / 46 ± 2 5	% white	48 ± 2 %		50 ± 2	%	48 ± 2 %		50 ± 2 % / 46 ± 2	% white	50 ± 2	%	48 ± 2	%
RECOMMENDED DRY FILM THICKNESS (DFT) PER COAT	60 µm		60 µm		60 µm	1	60 µm		60 µm		50 μι	n	50 μn	1
NUMBER OF COATS (120 µm DFT - 1-year protection)	2		2		2		2		2		2		2	
THINNER / TOOL CLEANER	THINNER 70	03	THINNER 70	03	THINNER	703	THINNER 7	703	THINNER 7	03	THINNE	R 703	THINNER	703
PRIMERS	DEFENDER, MISTRA ANCHORGUA		DEFENDER, MISTRA ANCHORGUA		DEFENDER, MIST ANCHORG		DEFENDER, MISTR. ANCHORGU		DEFENDER, MISTRA ANCHORGUA		DEFENDER, MIST ANCHORO		DEFENDER, MIST ANCHORG	
THEORETICAL COVERAGE AT RECOMMENDED THICKNESS	Colours 8.3 m White 7.7 m <sup>2</sup>		8 m²/l		8.3 m²,	Ί	8 m²/l		8 m²/l		8 m².	/l	8 m²/	l
MINIMUM FOR RE-COATING	6 hrs		6 hrs		6 hrs		6 hrs		6 hrs		6 hr	5	6 hrs	
MINIMUM FOR LAUNCH*	12 hrs		12 hrs		12 hrs		12 hrs		12 hrs		12 hr	S	12 hrs	;
APPLICATIONS	Spray (PROF.), F Brush	Roller,	Spray (PROF.), F Brush	Roller,	Spray (PROF. Brush		Spray (PROF.), Brush	Roller,	Spray (PROF.), Brush	Roller,	Spray (PROF Brus		Spray (PROF. Brush	
CERTIFICATION	RINA, LLOYD'S RE	GISTER	RINA, LLOYD'S RE	EGISTER	RINA, LLOYD'S	REGISTER	RINA, LLOYD'S R	EGISTER	-		-		-	

 $<sup>\,{}^{\,{}^{\,{}}}</sup>$  Refer to the online document (LAUNCH AND TRANSPORT) on boeroyachtocoating.com for the different times (LAUNCH TIME AND AF TRANSPORT)

 $<sup>\</sup>lq\lq$  Based on the Boero technical benchmark among the best-selling SPC anti-fouling products  $\lq\lq\lq$  On request for minimum order 300L

ANTI-FOULING									
	P933.		615.		616.		618.		
	Admiral 933		Crossover	Winds an usual residence in the State.	IDROTEC!	<del> </del>	Orion Extra		
PRODUCT	ADMIRAL 933 F	PLUS	CROSSOVE	R	IDROTECH ANTIFO	DULING	ORION EXT	RA	
DESCRIPTION	High-quality copper self-polishing anti-fc providing protection 12 months. Recommended for smotor boats up to 2 For professional and White is the only co suitable for aluminic	ouling n for up to sailing and 15 knots. I DIY use. lour	High-quality, bright ablative self-polishi new formulation all application on all ty surfaces including aluminiun colours); it is suitabl all types of vessels speeds up to 35 km For professional and	ng. The ows ypes of all effor with ots.	Water-based hard-manti-fouling, suitable salt, fresh and bracki Provides optimal resulup to 12 months as with same smooth surface. Suitt boats and all surface aluminium. Thanks to based composition a VOC content, it is coreco-friendly product	for use in ish water. alts for rell as a able for all s except o its water- nd very low asidered an	Anti-fouling for <b>pro</b> shafts and stern ge		
	001 White	0.75l 2.5l - 5l 15l	001 White	0.75l 2,5l - 10l	201 Black	2.5l	001 White	0.25l	
	201 Black	0.75l 2.5l - 5l 15l	201 Black	0.75l 2.5l - 10l	377 Dark Red	2.5l	065 Grey	0.25l	
COLOURS AND CAN SIZES	118 Dark Blue	0.75l 2.5l - 5l 15l	118 Dark Blue	0.75l 2.5l - 10l	515 Blue	2.5l	201 Black	0.25l	
	171 Red	0.75l 2.5l - 5l 15l	171 Red	0.75l 2.5l - 10l	715 Light Grey	2.5l			
	111 Light Blue	0.75l 2.5l - 5l 15l							
SOLIDS IN VOLUME	50 ± 2 % / 46 ± 2	% white	50 ± 2 %		35 ± 2 %		45 ± 2 %		
RECOMMENDED DRY FILM THICKNESS (DFT) PER COAT	50 μm		60 µm		60 μm		60 µm		
NUMBER OF COATS (120 µm DFT - 1-year protection)	2		2 (for 1 seas	on)	2		2		
THINNER / TOOL CLEANER	THINNER 70	)3	THINNER 7	03	WATER		THINNER 6	93	
PRIMERS	DEFENDER, MISTRAL FONDO ANCHORGUARD		DEFENDER, MISTRA		DEFENDER, MISTRA IDROTECH PRI		ORION PRIM	1ER	
THEORETICAL COVERAGE AT RECOMMENDED THICKNESS	8 m²/l		8 m²/l		7 m²/l		8 m²/l		
MINIMUM FOR RE-COATING	6 hrs		6 hrs		3 hrs		8 hrs		
MINIMUM FOR LAUNCH*	12 hrs		12 hrs		12 hrs		12 hrs		
APPLICATIONS	Spray (PROF.), F Brush	Roller,	Spray (PROF.), I Brush	Roller,	Spray (PROF.), R Brush	Roller,	Spray (PROF.), Brush	Roller,	
CERTIFICATION	Brush -		-		-		-		

 $<sup>\,{}^{\,{}^{\,{}}}</sup>$  Refer to the online document (LAUNCH AND TRANSPORT) on boeroyachtocoating.com for the different times (LAUNCH TIME AND AF TRANSPORT)

PRIMERS																
	653.		613.		663.		967.		625		654.		645.		664.	
	Delta 50		Defender Defender		Epotar Fred		Boerogual	rd	Anchorg	-dom	DROTE(	CH CH	Marine Prim	er	Orion Prince	
PRODUCT	DELTA 30	000	DEFENDER	2	EPOTAR FRI	EE	BOEROGUA	RD	ANCHORO	UARD	IDROTECH PR	MER	MARINE PRI	MER	ORION PRII	MER
DESCRIPTION	Multi-surface two epoxy primer with corrosive strengt an anchoring coa surfaces such as fibreglass, steel, v It provides a stror the substrate and adhesion of the s coating system. It is easy to sand recommended as for both above an waterline.	n high anti- h. Used as t on difficult aluminium, wood. ng bond to I exceptional ubsequent and is s a primer	Multi-purpose mod component epoxy p. This product can be a primer or as a bas for both exterior and uses, above and be waterline. When app sufficient coats it will osmosis protection hulls. Suitable as a pall antifoulings and extended overcoating before any addition, preparation is required antifouling applicultimate anti-corros	orimer.  e used as e coat d interior low the olied in Il provide to GRP orimer for features an ng window all surface red prior ation. The	Two component, his anti-corrosive epox containing aluminiu pigments, specially for superior protecti metal surfaces. Spe formulated for exce adhesion, hardness abrasion resistance.	y coating m designed on of cifically llent and	Two componen solids, "surface epoxy primer base a combination of and pigments pit with excellent physical proper such as adhesic flexibility and reto impacts and a Can be applied film thicknesses	tolerant" ased on of resins roviding rties on, sistance abrasion. at high	One compon adhesion prir fibreglass. Facilitates th adhesion of a fouling and s component p to prepared o	ner for  e anti- ingle- iroducts	One component based, ready-to primer with exce adhesion on fibr Thanks to its wa based composit very low VOC co it is considered a friendly product	eptional eglass. ter- ion and ntent, an eco-	Two componer anti-corrosive epoxy primer the applied to a of surface and used as both a and a base coal Can be applied above and belowaterline. Suita for application hull, topsides a superstructure	nat can ny type can be primer at. I both ow the lble to the nd	Primer for prop shafts, and ster Chromate-free specifically for to achieve exce adhesion even difficult surface	rn drives. e and mulated ellent n on
COLOURS AND CAN SIZES	001 White	0.75l 2.5l	2.51 - 101		202 Aluminium	16l	001 White	2.5l 20l	027 Pink	0.75l 2,5l	759 Grey	2.5l	001 White	2.5l	071 Green	0.25l
COLOURS AND CAN SIZES	171 Red	0.75l 2.5l - 10l	259 Grey	0.75l 2.5l - 10l			740 Grey	20l					259 Grey	2.5l		
SOLIDS IN VOLUME	48 ± 2	%	55 ± 2 %		47 ± 2 %	_	75 ± 2 %	75 ± 2 %		%	35 ± 2 %		45 ± 2 %	6	20 ± 2 %	%
RECOMMENDED DRY FILM THICKNESS (DFT) PER COAT	50 μn	n	150 µm as base 60 µm as prii		150 µm		200 µm		15 µm		30 μm		150 µm as bas 60 µm as pi		10 µm	1
NUMBER OF COATS	1		1-3		2		1		1		2		2-4		1	
SPRAY THINNER AND MAX. DILUTION %	THINNER 69	3 / 10%	THINNER 693	/ 10%	THINNER 693	/ 10%	THINNER 693	/ 10%	-		WATER		THINNER 693	3 / 5%	THINNER 69	3/3%
BRUSH/ROLLER THINNER AND MAX. DILUTION %	THINNER 69	3 / 10%	THINNER 693	/ 5%	THINNER 693	/ 10%	THINNER 693	/ 10%	-		WATER		THINNER 693	3 / 5%	THINNER 69	3 / 3%
THEORETICAL COVERAGE AT RECOMMENDED THICKNESS	9.6 m².	/l	3.7 m²/l as base 9.2 m²/l as pr		3.1 m²/l		3.8 m²/l		12 m	:/l	11.7 m²/l		3 m²/l as bas 7,5 m²/l as p		20 m²/	1
RE-COATING	min. 6 hrs / m	ax. 72 hrs	min. 6 hrs / max. 3	3 months	min. 10 hrs / max	k. 72 hrs	min. 12 hrs / r	nax	min. 4 hrs / ı	nax. 6 hrs	min. 4 hrs / max	. 48 hrs	min. 6 hrs / ma	x. 3 days	min. 2 hrs / ma	ax. 5 hrs
SANDING	18 hrs	5	12 hrs		24 hrs		-		-		-		18 hrs		5 hrs	
POT-LIFE	8 hrs		5 hrs		12 hrs		2 hrs		-		-		6 h		-	
MIX RATIO (by volume)	4:1		3:1		2.6:1		4:1		-		-		3:1		-	
APPLICATIONS	Spray, Rolle	r, Brush	Spray, Roller, E	Brush	Spray, Roller, E	Brush	Spray, Roller,	Brush	Brush, F	oller	Spray, Roller, I	Brush	Spray, Roller,	Brush	Spray, Roller,	, Brush
CERTIFICATION	-		LFS MED cla	ss II	-		LFS MED cla	ass II	-		-		_		-	

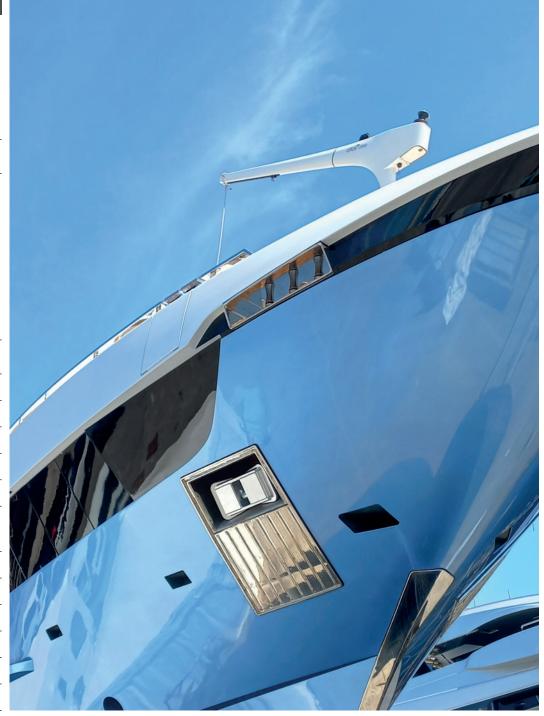
FILLERS														
	656.		60	03.	604.		6	602.		260.		7	06.332.	
	Epolight wa		Epo	yacht	Epomar Epomar		Boo	erodeck	7	Eparycoque		and the second s	STUCCO VELOX	
PRODUCT	EPOLIGHT W	'IN	EPOYA	ACHT	EPOMAR		BOER	ODECK		EPOXYCOQ	UE	STUC	CO VELC	ох
DESCRIPTION	Two component sup- lightweight epoxy fi Easily applied in bol cold climates, the s formulation can ach high film thicknesses single pass with no or shrinkage during Can be easily sande Suitable for both ste aluminium surfaces.	th hot and olvent free ieve es in a sagging curing. ed.	all types of ves Can be applied after suitable p resulting in per surfaces. Easy to mix, wo achieve exceller results.	table for use on set. It o any surface riming, fectly uniform ork and sand to ent aesthetic with mechanical ing machines.  Is signed for Dry operations	Two component fini suitable for low film application or to elin small irregularities. E sand, it is recommer finishing filler for approver epoxy fillers suitable for use about the waterline all surfaces (wood, aluminium and GRPEasy to apply even surfaces and well suboth dry and wet sai	thickness ninate Easy to naded as a oblication chas oblight moothest red. ve and on steel, .). on large litted to	Two compone for use under Solvent-free, spreading an performance. Contains a spinert substancit with excelle resistance an strength char	decks. with exced self-level ecial mixed ses provious water d compr	ellent velling ture of ding essive	Quick-drying two cepoxy filler. Can be applied up thick per coat, makideal for small repaisuitable for application and below the wate Excellent sandabiliation as mooth surface cachieved for subserpriming. Will not shouring. Can be applied direfibreglass.	to 1 cm ing it irs, and is tion above er line. ity ensures an be quent rink on	One compo smoothing i It is general finishing at a thickness of per coat in s systems on superstructs Should not I subject to co intermittent	filler.  y used for maximum one mill ingle-contopsides ures.  per used in ontinuou	or fine im imetre mponent and n areas
COLOURS AND CAN SIZES	001 Light Green	0.75l - 15l	261 Orange	<b>5</b> l - 20l	001 Light Grey	0.75l - 4l	041 Blue		20l	001 Light ivory	O.5l	153 White		O.75l
			STD	FAST										
RECOMMENDED DRY FILM THICKNESS (DFT)	2 - 8 mm		0 - 8 mm	0 - 8 mm	300 µm		2 - 8	8 mm		0 - 8 mm	1	0	- 1 mm	
THEORETICAL COVERAGE AT RECOMMENDED THICKNESS	2 - 8 l/m²		0 - 8 l/m²	0 - 8 l/m²	3 l∕m²		2 - 8	3 l/m²		0 - 8 l/m	2	0	- 1 l/m²	
RE-COATING	min. 24 hrs / max	. 48 hrs	24 hrs	24 hrs	min. 18 hrs / max	72 hrs	min.	24 hrs		min. 3 - 4 h	ırs		24 hrs	
SANDING	24 hrs		24 hrs	12 hrs	24 hrs		24	1 hrs		3 - 4 hrs			24 hrs	
POT-LIFE	60 min		60 min	20 min	90 min		60	) min		30 min			-	
MIX RATIO (by volume)	2:1		1:1	1:1	2:1			1:1		1:1			-	
APPLICATIONS	Spatula		Spatula	Spatula	Spatula		Sp	atula		Spatula		9	Spatula	

10

UNDERCOATS							
	612.	636.	962.	670.	628.	646.	662.
	Epospray	Delta 15	Epoply  COMP.8	Undercoat 716	Mistral Fondo	Giano  Single Control  Control	Noxy This are the second of th
PRODUCT	EPOSPRAY HIGH BUILDING	DELTA UC HB	EPOPLY	UNDERCOAT PRO	MISTRAL FONDO	GIANO	NOXY
DESCRIPTION	Two component high solids, high-build epoxy primer. Has excellent adhesion characteristics and sanding properties, allowing surfaces suitable for the application of subsequent coats of epoxy or polyurethane primers to be readily achieved. Use of EPOSPRAY, particularly in schemes with dark finishes, will enhance the final results. Direct application by spray only to EPOYACHT, EPOLIGHT or EPOMAR.	Two component, high-build epoxy base coat for epoxy and polyurethane systems. Suitable for use over prepared substrates both above and below the waterline. Features excellent protection, resistance and adhesion qualities.	Two component, epoxy undercoat filler for use in two-component systems on topsides.  Easy application with excellent levelling properties and good sandability.  Use of EPOPLY within a topside scheme helps ensure a flawless finish.	Two component acrylic-polyurethane undercoat. Dual purpose product – filler base coat or undercoat depending on thinning. Excellent adhesion on both epoxy and polyester products such as aged gelcoat. If required, colours can be mixed to achieve different shades of grey depending on subsequent finish colour used. Formulated as a semi gloss finish to act as a visual guide when sanding. Excellent sandability.	Easy to use one component, chlorinated rubber anticorrosive base coat specially formulated for submerged surfaces below the waterline. Suitable for application to prepared wood, steel and fibreglass hulls, both inside and outside the vessel.  Can be applied as a sealer coat over old or unknown antifoulings, prior to the application of new antifouling.	One component, epoxy based anti-corrosive base coat. Easy to apply by brush, roller or spray. Enhances the application of single component topcoats over new or aged twin-component products. Can also be applied direct to gelcoat to enhance subsequent single component topcoat application.	One component, high-quality synthetic anti-corrosive paint for protection above the waterline. Formulated with phosphates for the protection of iron, steel and wood substrates. It stands out for its <b>excellent outdoor resistance</b> in marine and light industrial environments. Chromate and lead-free.
COLOURS AND CAN SIZES	004 Ivory 4l	0.75l 2.5l - 10l	0.75l 2.5l - 10l	001 White 2.5l	0.75l O51 Metallic	001 White 0.5l	0.75L 2.5l
COLOGINO AND GAIN SIZES			359 Dark Grey 2.5l - 10l	<b>051</b> Grey <b>2.5</b> l			161 Orange 0.75l 2.5l
SOLIDS IN VOLUME	78 ± 2%	50 ± 2%	50 ± 2%	60 ± 2%	30 ± 2%	40 ± 2%	56 ± 2%
RECOMMENDED DRY FILM THICKNESS (DFT) PER COAT	250 µm	150 µm	100 μm	100 μm (as undercoat) 150 μm (as filler)	60 µm	50 μm	50 μm
NUMBER OF COATS	1-2	1-2	1	2	1-3	1-3	1-2
SPRAY THINNER AND MAX. DILUTION %	THINNER 693 / 20%	THINNER 693 / 15%	THINNER 693 / 15-20%	THINNER PRO / 15-25%	THINNER 703 / 10%	THINNER 703 / 10%	THINNER 703 / 10-15%
BRUSH/ROLLER THINNER AND MAX. DILUTION %	-	THINNER 693 / 15%	THINNER 693 / 5-10%	-	THINNER 703 / 10%	THINNER 703 / 10%	THINNER 703 / 10-15%
THEORETICAL COVERAGE AT RECOMMENDED THICKNESS	3 m²/l	3.3 m²/l	6.7 m²/l	6 m²/l as insulating material 4 m²/l as filler	5 m²/l	8 m²/l	11 m²/l
RE-COATING	min. 24 hrs / max. 72 hrs	min. 12 hrs / max. 24 hrs	min. 18 hrs / max. 72 hrs	min. 30 min / max. 2 hrs	min. 8 hrs	min. 5 hrs / max. 48 hrs	min. 24 hrs / max. 96 hrs
SANDING	24 hrs	24 hrs	24 hrs	24 hrs	-	24 hrs	24 hrs
POT-LIFE	6 hrs	8 hrs	8 hrs	2 hrs	-	-	-
MIX RATIO (by volume)	3:1	4:1	4:1	4:1	-	-	-
APPLICATIONS	Spray	Spray, Roller, Brush	Spray, Roller, Brush	Spray	Spray, Roller, Brush	Spray, Roller, Brush	Spray, Roller, Brush

TOPCOATS												
	668.		640.		637.		635.		607.		910.	
	Fitura		Altura		Fishern	har	Bise Bise		Sentilak		Boero Fresh Walt	er"
PRODUCT	FUTURA		ALTURA T	с	FISHERM	IAR	BISE		SENTILA	(	BOERO FRESH WA	ATER EU
DESCRIPTION	FUTURA  High gloss, two component polyurethane enamel with exceptional resistance to UV exposure and the harsh marine environment. FUTURA has been formulated to withstand the rigours of use on the topsides of a boat benefitting from excellent resistance to abrasion and cleaning.  See dedicated colour table 2.51  50 µm  2  THINNER 698 / 20-30%		weathering and abrasion. Can be applied, after appropriate preparation, on all substrates.		One component a enamel for high-ofinishes on all suit prepared internal substrates. Easy the brush with good of	quality tably and external to apply by	Two component, t polyurethane ena a <b>satin orange pe</b> Outstanding <b>resist</b> <b>abrasion</b> , yellowin harsh marine envi BISE can be easily by roller to achieve orange peel texture	mel with el finish. cance to g and the conment. applied e an even	Gloss enamel for us Based on special re provide <b>chemical r to protect</b> against r penetration, lubrica fuel and detergents <b>Easy to apply with</b> it has excellent hidi and coverage.	esins which esistance moisture ating oils, s. low odour,	New generation two component true so epoxy coating speciformulated for inte surfaces intended into contact with discontact wit	olvent free cifically rior to come Irinking proofing duct with chemicals. vent-free, even in ad ensures
COLOURS AND CAN SIZES			See dedicated colour table	0.5l 2.5l	See dedicated colour table	0.5l - 0.75l 2.5l - 20l	See dedicated colour table	0.75l 2.5l	See dedicated colour table	O.75l	See dedicated colour table	5l
RECOMMENDED DRY FILM THICKNESS (DFT) PER COAT	50 µm		40 µm		40 µn	n	100 µm	1	50 µm		160 µm	
NUMBER OF COATS	2		2		2		2		1-2		2	
SPRAY THINNER AND MAX. DILUTION %	THINNER 698 /	20-30%	THINNER 703	/10%	THINNER 70	3 / 10%	-		THINNER 703 /	10-15%	-	
BRUSH/ROLLER THINNER AND MAX. DILUTION %	THINNER PRO SLO	DW / 10%	THINNER 703	/10%	THINNER 70	3 / 10%	THINNER PRO S	LOW / 5%	THINNER 703 /	5-10%	-	
THEORETICAL COVERAGE AT RECOMMENDED THICKNESS	13 m²/l		14 m²/l		Colours 14. White 10.5		5 m²/l		12.7 m²/l	-	6.3 m²/l	
RE-COATING	min. 4 hrs / max	. 48 hrs	min. 18 hrs / ma	x. 7 days	min. 12 hrs / m	ax. 7 days	min. 6 hrs / ma	x. 24 hrs	min. 24 hrs / ma.	x. 48 hrs	min. 8 hrs / max	. 72 hrs
SANDING	24 hrs		48 hrs		-		24 hrs		-		-	
POT-LIFE FOR BRUSH/ROLLER	3 - 5 hrs		-		-		5 hrs		-		45 min.	
POT-LIFE FOR SPRAY	3 - 5 hrs		-		-		-		-		45 min.	
MIX RATIO (by volume)	3:1		-		-		4:1		-		5:1	
APPLICATIONS	Spray, Roller, E	Brush	Spray, Roller,	Brush	Spray, Roller	r, Brush	Roller, Bru	ısh	Spray, Roller, F	Brush	Spray, Roller, E	Brush
CERTIFICATION	-		-		-		-		-		RINA for potable	e water

TOPCOATS							
	953.		903.		960.		
	Sealto Poliure	) anio	Boero Grey Wa	ter	PITTURA PER COPEI	RTA	
PRODUCT	SMALTO POLIUR	ETANICO	BOERO GREY V	VATER	PITTURA PER CO	OPERTA	
DESCRIPTION	Multi-purpose two component polyure enamel for use on e interior, engine roo etc. Thanks to its sprormulation it does over time. It is used as a finish or modified epoxy when high stability weathering is requi	exterior, m, masts, pecial not yellow on pure coatings against	Modified two comp epoxy coating, prov excellent resistance chemicals and solv Specifically design protect waste wate	viding e to ents. <b>ed to</b>	Alkyd finish for dec tops and bilges. Excellent resistance traffic, abrasion and to the marine enviro	e to foot I exposure	
COLOURS AND CAN SIZES	See dedicated colour table	2.5l 2l	See dedicated colour table	5l	See dedicated colour table	2.5l	
RECOMMENDED DRY FILM THICKNESS (DFT) PER COAT	50 μm		150 µm		40 μm		
NUMBER OF COATS	1-2		1-3		2		
SPRAY THINNER AND MAX. DILUTION %	THINNER 698	/ 15%	THINNER 693	/ 10%	THINNER 703	/ 5%	
BRUSH/ROLLER THINNER AND MAX. DILUTION %	THINNER 698	/ 5%	THINNER 693	/ 10%	THINNER 703	1 / 5%	
THEORETICAL COVERAGE AT RECOMMENDED THICKNESS	12.5 m <sup>2</sup> /	L	4.7 m²/l		13.7 m <sup>2</sup> /	l	
RE-COATING	min. 12 hrs / ma.	x. 72 hrs	min. 15 hrs / max	. 10 days	min. 24 hrs / ma.	x. 7 days	
SANDING	24 hrs		-		-		
POT-LIFE FOR BRUSH/ROLLER	4 hrs		3 hrs		-		
POT-LIFE FOR SPRAY	4 hrs		3 hrs		-		
MIX RATIO (by volume)	4:1		4:1		-		
APPLICATIONS	Spray, Roller, Brush		Spray, Roller, Brush		Spray, Roller, I	Brush	
CERTIFICATION	LFS MED class II		-		-		



TOPCOATS - CHALLENGER PRO															
	P673.		P675.		P677.		P6	683.		P679.		P690.		P690.	
	Challenger	PRO	Challenger PR	O St	Challenger PR	0 21	Challeng	ger PRO M	lat:	Challenger PRO	spush	Challenger PRO	Clear Halt	Challenger PRO	Clear
PRODUCT	CHALLENGE	ER PRO	CHALLENGER SPECIAL EFFE		CHALLENGER F	PRO 2L	CHALLENGE	R PRO	MATT	CHALLENGER PR	O BRUSH	CHALLENGER CLEAR MAT		CHALLENGER PRO	O CLEAR
DESCRIPTION	Two component po topcoat finish design a durable and outst. Superior gloss, exce and great coverage with its ease of applit perfect for all vess particularly in the susperior. Designed to the harsh conditions of the marine enviroit protects the surfa U.V. degradation an fluctuations in wear also providing exceasthetic results. At through the Challer mixing system for to customisation.	ned to provide tanding finish. ellent flow e, combined lication, make sels types, uperyacht withstand s typical onment. ace from and extreme ther, while bellent wailable engerMix colours	Two component do polyacrylic finish av in metallic, pearl an effect finishes. Mixed with Hardene cures with increase linking to withstanc extreme conditions the marine environ It must be overcoat Challenger Pro Clea	railable and special er PRO it and crossed the most as found in ment.	Two component, do polyacrylic pastel fi Easy to apply, quick with excellent hidin When mixed with IPRO it cures with in cross-linking to with harshest marine co Challenger Pro 2L rovercoated with Ch Pro Clear.	nish.  drying and g power. Hardener Icreased hstand the onditions. must be	Two compone matt finish, for for application interior areas (ceilings, interietc.), and exter (HI-TECH boat outstanding redegradation a marine environ It is available in white and blac various shades grey on requesting the matter of the state of the st	mulate n to spe of vess ior deck- rior surf ts). It po esistand and the onment. n two c ck - and s of whi	ed secial sels sks, faces ossesses oce to U.V. harsh scolours - d also in	Two component please topcoat specifically for an excellent fines asy application be and/or roller. It is a durable with standion all types of vess resistant to the tou environment included gradation and efluctuations in wealt provides exceller results.	y designed ish and y brush nighly ng use sels and gh marine ding U.V. xtreme ther.	Two component tra matt effect acrylic of with great flow and resistance. It protects underlying from U.V. degradatic extreme fluctuation weather whilst provexcellent aesthetic it is intended for use pastel, metallic or produble layer base of where a clear matt with excellent protexists.	oating scratch og finishes on and s in iding results. e over earl matt oats, or finish ective	Two component potransparent coating outstanding durable harshest marine en Resisting U.V. degrant yellow over time used on any surface wood.  It performs its prote function over double pastel, metallic and finishes.	g with ility in the vironments. Idation to e, it can be e including ective le layer
	See dedicated colour table	21	See dedicated colour table	21	See dedicated colour table	21	001 White		21	See dedicated colour table	O.75l	100 Colourless 🔾	2l	200 Colourless 🔾	2l - 5l
COLOURS AND CAN SIZES				•			201 Black	•	21						
RECOMMENDED DRY FILM THICKNESS (DFT) PER COAT	50 μm	1	25 µm		25 µm		40	) µm		35 µm		40 µm		50 μm	
NUMBER OF COATS	2 coats wet o	on wet	1-3		1-3		1	l-3		1-3		1-3		2-3	
SPRAY THINNER 15-25°C AND DILUTION % 22-35°C	THINNER PRO THINNER PRO SLO		THINNER PRO 5		THINNER PRO THINNER PRO SL		THINNER THINNER PR			THINNER PRO BR	USH / 10%	THINNER PRO 5		THINNER PRO 2 THINNER PRO SLO	
THEORETICAL COVERAGE AT RECOMMENDED THICKNESS	10 m²/	'l	12 m²/l		12 m²/l		10 (	m²/l		14 m²/l		11 m²/l		10 m²/l	
WET ON WET COATING	min. 20' / ma	ax. 90'	With itsel min. 20' / max With transpa min. 1 hr / max.	x. 90' irent	With itsel min. 20' / ma: With transpa min. 1 hr / max.	x. 90' arent	min. 20' /	/ max. s	90'	min. 24 h	rs	min. 20' / max	. 120'	min. 20' / max	k. 90'
SANDING AT 20°	min. 48 hrs / m	ax. 72 hrs	-		-		24	l hrs		-		48 hrs		72 hrs	
POLISHING AT 20°C	min. 48 hrs / m	ax. 72 hrs	-		-			-		-		-		72 hrs	
COMPLETE CROSS-LINKING AT 20°C	7 days	5	-		-		7 c	days		-		7 days		7 days	
MIX RATIO (by volume)	2:1		10:1		10:1			2:1		3:1		3:1		2:1	
APPLICATIONS	Spray	,	Spray		Spray		Sp	oray		Roller, Bru	sh	Spray		Spray	

CHALLENGER PRO - AUXILIARIES							
	P674.	P679.	P690.	P698.	P696.	P697.	P689.
	Hardener PRO	Hardener PRO SPUSH	Hardener PRO Care is consistent of the constant of the constan	Thinner PRO	Thinner PRO Int	Things 900 sm	Thinner HO
PRODUCT	HARDENER PRO	HARDENER PRO BRUSH	HARDENER PRO CLEAR & TOPCOAT	THINNER PRO	THINNER PRO FAST	THINNER PRO SLOW	THINNER PRO ULTRA SLOW
DESCRIPTION	Hardener for Challenger Pro, solid and SE base coats.	Hardener for Challenger Pro Brush.	Hardener for Challenger PRO Clear/Clear Matt and Challenger PRO P673 when applied to large surfaces.	Thinner for ambient temperature.	Thinner for low temperatures.	Thinner for high temperatures.	Extra slow thinner for high temperatures.
COLOURS AND CAN SIZES	999 Colourless 🔵 1l	999 Colourless O.25l	999 Colourless	000 Colourless 11 - 5l	000 Colourless 1l - 5l	000 Colourless 1l - 5l	000 Colourless 1

CHALLENGER PRO - AUXILIARIES												
	P695.		P694.		P699.		P692.		P508.		P510.	
	THINNER PRO SHADE  Thinner for use during touch-		Things 10 style	Thinner PRO SAMA			Service Charac Jill V		Challenger Mix Busing Aget		ChallengerMix Huston H	,
PRODUCT	THINNER PRO SHADE TH		THINNER PRO E	BRUSH	SURFACE CLEANE	R PRO	SURFACE CLEAN	ER PRO	BLENDING AG	ENT	FIXATIVE M	I
DESCRIPTION	Thinner for use during touch- up work to shade Challenger PRO SE P675 matt base coat.		Thinner for roller and application. Specific formulated to dilute Challenger PRO Bru product.	ally the	Solvent-based clean the final cleaning of s before painting.		Water-based cleane designed for the fina of surfaces before p	al cleaning	Specific resin for tou with Challenger PRO		Fixative for metal macoats.	att base
COLOURS AND CAN SIZES	000 Colourless	1l	000 Colourless 🔾	11	000 Colourless	1l	000 Colourless 🔾	11	141 Colourless	11	411 Colourless	1l

VARNISH							
	647.		671.	643.	648.	667.	685.
	Biowood		Polywood Polywood	Altura UV	Altura W	Sungloss	Challenger "Challenger"
PRODUCT	BIOWOOD	)	POLYWOOD	ALTURA UV	ALTURA UV MATT	SUNGLOSS	CHALLENGER UV
DESCRIPTION	Protective impregnator coloured and nate Penetrates into the changing its appear to the desired shade protecting it from the environment, fungi, insects.  Can be used both of and indoors to protectives of wood.	tural wood. wood, ance e whilst ne marine mould and utdoors	its penetration and insulation properties result in a surface that can be easily sanded and coated with one or two	One component, transparent varnish with excellent gloss and flexibility. Easy to apply, with good grain filling properties. It has outstanding resistance to the harsh marine environment and UV degradation. Provides an exceptional finish for any type of exposed wood surface, both internal and external.	One component polyurethane satin varnish suitable for both interior and exterior use. Containing a special UV additive to increase long term performance, the perfect finish choice for high quality wooden furniture.	One component, transparent synthetic varnish providing a superior finish on all types of wood. Featuring exceptionally high gloss levels, flexibility and grain filling properties. SUNGLOSS benefits from excellent resistance to UV exposure and weathering in the harsh marine environment, whilst retaining its flexibility resulting in excellent in-service longevity.	Two component transparent varnish based on polyurethane resins. Features excellent gloss retention, flexibility, mechanical strength and abrasion resistance making it suitable for high wear areas such as handrails. Primarily a coating for wood, it can also be applied as a protective clear coat over tinted two component polyurethane topcoats.
	000 Colourless 🔾	0.75l	000 Colourless 11 - 5l	000 Colourless 0.375l 0.75l - 10l	000 Colourless 0.75l	000 Colourless 0.75l	000 Colourless 0.75l
	373 Mahogany	0.75l					
COLOURS AND CAN SIZES	375 Walnut	0.75l					
	376 Teak	O.75l					
RECOMMENDED DRY FILM THICKNESS (DFT) PER COAT	5 µm		30 µm	30 µm	30 µm	30 µm	50 μm
NUMBER OF COATS	2		2-3	2-4	2-4	6	2-4
SPRAY THINNER AND MAX. DILUTION %	-		-	THINNER 703 / 10-20%	THINNER 703 / 10-20%	THINNER 703 / 10-20%	THINNER 698 or THINNER PRO SLOW / 20-30%
BRUSH/ROLLER THINNER AND MAX. DILUTION %	THINNER 703 /	′ 20%	THINNER PRO / 10%	THINNER 703 / 5%	THINNER 703 / 5%	THINNER 703 / 10%	THINNER 698 or THINNER PRO SLOW / 15-25%
THEORETICAL COVERAGE AT RECOMMENDED THICKNESS	30 m²/l		13.3 m²/l	18 m²/l	15 m²/l	18 m²/l	9 m²/l
RE-COATING	min. 8 hrs /	-	min. 30 min. / max. 1 hr	min. 18 hrs / max. 7 days	min. 18 hrs / max. 7 days	min. 24 hrs / max. 7 days	min. 6 hrs / max. 48 hrs
SANDING	-		10 hrs	48 hrs	24 hrs	24 h	24 hrs
POT-LIFE	-		5 hrs	-	-	-	3 hrs
MIX RATIO (by volume)	-		1:1	-	-	-	2:1
APPLICATIONS	Roller, Brus	h	Brush	Spray, Roller, Brush	Spray, Roller, Brush	Spray, Roller, Brush	Spray, Roller, Brush

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OTHER PRODUCTS						
	693.	698.	703.	621.	601.	682.
	Thinner 691	Thinner 69	Thinner 701	Grip	Crip	Tempest
PRODUCT	THINNER 693	THINNER 698	THINNER 703	GRIP ANTISKID EXTRA	GRIP ANTISKID	TEMPEST
DESCRIPTION	Thinner for epoxy products. For spray, brush and roller application.	Medium thinner for two component polyurethane products. For spray application. Temp. 18" - 30" C.	Thinner for one component products. For spray, brush and roller application.	Granulated plastic additive with a specially selected grain size which, when added to flooring or deck paints, provides a non-slip surface. It features excellent mechanical characteristics and resistance to the marine environment. Can be mixed with any type of enamel or paint, either single or twin-component.	Anti-skid is as hard as stone, but as light as cork. Formulated with specially selected high-strength hollow spheres, it can be mixed with any type of enamel or paint, either single or twin-component to create a non-slip finish.	Water-based paint stripper for antifoulings and single-component products. For exterior and interior use on substrates such as wood, metal, fiberglass and plastic.  Does not damage gelcoat or affect epoxy base coats.  Free from noxious chemical compounds and does not emit toxic vapours.
COLOURS AND CAN SIZES	0.5l 2.5l 25l	000 Colourless 0.5l 2.5l	000 Colourless O 0.5l 2.5l	001 White 0.15Kg	000 Grey 0.125l	001 Light Blue 2.5l
APPLICATIONS	Spray, Roller, Brush	Spray	Spray, Roller, Brush	-	-	Brush, spatula

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NOTES	



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