

# ANCHORGUARD

700.625

## Description

One component anti-fouling primer for adhesion of prepared composite gelcoat surfaces of new hulls.

## Use

To be used as adhesion primer for all Boero anti-fouling on new composite hulls below the waterline.

## Informations

Finish	Matt	
Colours	.027 Pink	
Pack	0,75 – 2,5 l	
Solids by Volume	18 ± 2%	ISO 3233-2
Specific Gravity	1,19 – 1,23 g/cm <sup>3</sup>	ISO 2811-1
Flash Point	6 °C	ISO 3679
VOC	680 g/l	Calculated
Shelf Life	36 months	


## Application

### SURFACE PREPARATION

Remove all trace of contamination, grease and oil by high pressure freshwater cleaning. Proceed with degreasing using a suitable detergent or solvent cleaning if necessary and repeat freshwater cleaning. Composites should be free from any wax or mould release coating. All surfaces must be clean, dry and free of contaminants before application of recommended products. Supplied air for surface preparation and cleaning must be dry and clean.

**Composites:** composites must be fully cured before starting surface preparation. Provide superficial rugosity by mechanically sanding with sandpaper grade P180 - P220. Apply the first coat over the treated surface within 48 hours maximum.

### How to Apply

Standard		Brush
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### Film Thickness per Coat

DFT	Recommended: 15 µm Standard application range: 10 - 20 µm
WFT	Recommended: 80 µm Standard application range: 50 - 110 µm

### Additional Application Information

Theoretical spreading rate	Application range at the recommended thickness: 15 µm – 12 m <sup>2</sup> /l
Thinner	693 only for tools cleaning
Notes	Extra thinning will result in lower film build and slower drying. Excessive thickness may result in paint detachments (control of WFT if necessary).

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## Compatibility

### Previous Coat

N.A.

### Proceeding Coat

Anti-foulings

## Drying Time

		10 °C		15 °C		20 °C		30 °C	
		Min	Max	Min	Max	Min	Max	Min	Max
Overcoating interval	1k products	8 h	24 h	8 h	12 h	4 h	6 h	2 h	4 h
	AFs	6 h	24 h	6 h	12 h	4 h	6 h	2 h	4 h
Complete drying		72 h	72 h	48 h	48 h	24 h	24 h	18 h	18 h

N.B. The drying times and the overcoating intervals increase with higher thickness of the applied film. Always check that the existing painting film is perfectly dry before applying a further product coat. The surface must be superficially sanded if the overcoating interval is exceeded.

## Conditions during application

During application and curing:

Ambient temperature: minimum 10°C, maximum 35 °C.

Minimum substrate temperature 10 °C (if during the curing the temperature drops below 10 °C, overcoating will take additional time).

Avoid the formation of condensation, the surface temperature should be at least 3 °C above dew point.

Maximum relative humidity 85%.

Painting area should be well ventilated, during application and drying/curing.

## Storage

It is recommended to avoid exposure to air and extreme temperatures. To maximize the shelf life in the can, check that the container is closed during the storage and the temperature is between 5 °C and 35 °C.

Avoid exposure to direct sunlight.

## Safety Rules

Comply with the provisions set by the local health and safety at work regulations. Avoid contact with the skin, operate in well-ventilated places and, if in closed areas, use vacuum cleaners, fans and air conveyors. During the application use appropriate PPE - Personal Protections Equipment (masks, gloves, glasses, etc.). Before using, read sections 7-8 of the SDS

### INSTRUCTIONS FOR THE DISPOSAL OF THE BIOCIDAL PRODUCTS AND PACKAGING

Empty packaging containing biocidal products: disposal of empty packaging according to the requirements of the waste disposal law, for example by taking them to the recycling centre. Packages containing the unused biocidal product: Dispose of the product not used in accordance with the law of disposal of such waste, for example by taking it to a recycling centre, recycling of packaging is prohibited in this case. Do not empty into drains or watercourses.

### INSTRUCTIONS FOR THE SAFETY SECURITY OF THE BIOCIDAL PRODUCTS AND PACKAGING

Empty containers and containers still containing the biocidal product: Packaging must be disposed of as hazardous waste under the full responsibility of the holder of such waste. Do not empty into drains or watercourses.

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## Disclaimer

The values indicated in the present technical sheet can have slight variations from one batch to another. The applied product must not come in contact with water, chemicals or subjected to mechanical stress before the curing is complete. The wet film thickness refers to the undiluted product. In case of dilution, this value increases. The above information is the result of accurate laboratory tests and practical experience, however, since the product is predominantly used outside the manufacturer's control, Boero Bartolomeo S.p.A. can only guarantee their quality. The information contained in this sheet may be subject to revision by the Company. For clarification, updates or further information, it is recommended to contact Boero Bartolomeo S.p.A. directly. The present datasheet annuls and replaces every other precedent to this one.