

EPOMAR

700.604

Description

Solvent free, epoxy fine filler offers good impact resistance and to stop both solvent and water ingress. Easy to mix the two components and apply by spatula or trowel to a thin closing layer. Easy to sand to a smooth surface once cured

Use

Fine fairing compound used for correction of small surface irregularities of fillers. Suitable for use on exterior areas, above & below waterline. Used for finishing treatment of high build epoxy fillers such as Epolight Win and Epoyacht. It can be mixed with EPOLIGHT WIN on both products are catalysed, to obtain a different product consistency.

Informations

Finish	Matt	
Colours	.001 Light grey	
Pack	0,750 – 4 l (comp. A 2,6 l + comp. B 1,4 l)	
Solids by Volume	100%	ISO 3233-2
Specific Gravity	1,40 g/cm ³	ISO 2811-1
Flash Point	61 °C	ISO 3679
Typical Shore D fully cured	65 ± 5	ASTM D 2240 - ISO R.868
VOC	115 g/l	Calculated
Shelf Life	Comp. A 36 months Comp. B 24 months	

Application

SUBSTRATES

Correctly faired surfaces with epoxy fillers or approved epoxy primers, with no major surface irregularities.

SURFACE PREPARATION

Apply as a skim coat over cured epoxy fillers, sanded with sandpaper grade P120. The surface must be clean, dry and free from dust, grease, oil and other contaminations.

How to Apply

Method/Tool	Trowel - Pallet knife - Fairing board - Spatula
Application	Remove any contamination from the surface. Mix manually the two components thoroughly until achieving a homogeneous colour Apply firmly in thin layers, working it out as a skim coat. Epomar must be sanded before recoating with itself. Sand between cured coats with sandpaper grade P120 - P180. Remove any dust or dirty before each Epomar application. For further information please contact your local Boero office or representative.

Film Thickness per Coat

DFT	Recommended: 300 µm Maximum: 2000 µm
WFT	Recommended: 300 µm Maximum: 2000 µm

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Additional Application Information

Theoretical spreading rate	At 300 µm: 3,3 m ² /l
Thinner	693 For cleaning of equipment only
Mixing ratio by volume	2:1
Mixing ratio by weight	66:33
Pot-life at 20 °C	90 min.

Compatibility

Previous Coat

Epolight Win - Epoyacht - Epolight EU

Proceeding Coat

Delta UC HB - Epospray

Drying Time

	10 °C	15 °C	20 °C	25 °C	30 °C
Sanding		48 h	24 h		18 h
Complete curing		7 days	7 days		7 days

Conditions during application

During application and curing:

Ambient temperature: minimum 15°C, maximum 35°C.

Minimum substrate temperature 10°C (if during the curing the temperature drops below 10°C, overcoating will take additional time).

Avoid the formation of condensation, the surface temperature should be at least 3 °C above dew point.

Maximum relative humidity 80%.

Adequate ventilation shall be provided during application and drying/curing.

Storage

It is recommended to avoid exposure to air and extreme temperatures. To maximize the shelf life in the can, check that the container is closed during the storage and the temperature is between 10 °C and 35 °C.

Avoid exposure to direct sunlight.

Safety Rules

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Comply with the provisions set by the local health and safety at work regulations. Avoid contact with the skin, operate in well-ventilated places and, if in closed areas, use vacuum cleaners, fans and air conveyors. During the application use appropriate PPE - Personal Protections Equipment (masks, gloves, glasses, etc.) Before using, read sections 4, 5, 7, 8 of the SDS



YachtCoatings

INSTRUCTIONS FOR THE DISPOSAL OF THE BIOCIDAL PRODUCTS AND PACKAGING

Empty packaging containing biocidal products: disposal of empty packaging according to the requirements of the waste disposal law, for example by taking them to the recycling centre. Packages containing the unused biocidal product: Dispose of the product not used in accordance with the law of disposal of such waste, for example by taking it to a recycling centre; recycling of packaging is prohibited in this case. Do not empty into drains or watercourses.

INSTRUCTIONS FOR THE SAFETY SECURITY OF THE BIOCIDAL PRODUCTS AND PACKAGING

Empty containers and containers still containing the biocidal product: Packaging must be disposed of as hazardous waste under the full responsibility of the holder of such waste. Do not empty into drains or watercourses.

Disclaimer

The values indicated in the present technical sheet can have slight variations from one batch to another. The applied product must not come in contact with water, chemicals or subjected to mechanical stress before the curing is complete. The wet film thickness refers to the undiluted product. In case of dilution, this value increases. The above information is the result of accurate laboratory tests and practical experience, however, since the product is predominantly used outside the manufacturer's control, Boero Bartolomeo S.p.A. can only guarantee their quality. The information contained in this sheet may be subject to revision by the Company. For clarification, updates or further information, it is recommended to contact Boero Bartolomeo S.p.A. directly. The present datasheet annuls and replaces every other precedent to this one.